

### Application

Reversing amplifier to operate a double-acting pneumatic actuator using a single-acting pneumatic or electropneumatic positioner or limit switch

The reversing amplifier is used together with single-acting electropneumatic positioners of the Series 3730 and Series 3731. It is also suitable for use with Types 3766, 3767 and 3780 Positioners as well as Type 3768 Limit Switch in model versions 37xx-x..x.05 and higher.

It is attached to the positioner either

- Without pressure gauge
- With one pressure gauge when used with a Type 4708-54 Supply Pressure Regulator
- With two pressure gauges

### Versions

**Normal version** without pressure gauge with pressure gauge threaded connections · Suitable for a maximum supply pressure of 6 bar at a permissible ambient temperature range from -25 to 80 °C, degree of protection IP 65 with polyamide check valve

- **Type 3710** (Fig. 1) · Reversing amplifier with pressure gauge threaded connections at the front and back

### Other versions

- Type 3710 with two pressure gauges supplied as accessories for Y<sub>1</sub> and Y<sub>2</sub> (Fig. 2)
- With one pressure gauge for Y<sub>2</sub> when used with a Type 4708-54 Supply Pressure Regulator (Fig. 3)
- Degree of protection IP 65 with stainless steel check valve
- Low-temperature version for ambient temperatures from -50 to 80 °C
- Stainless steel version



Figs. 1 and 2 · Type 3710 Reversing Amplifier without pressure gauge and with two pressure gauges

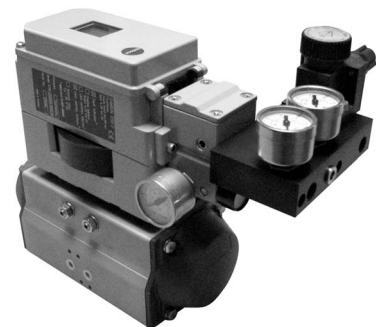


Fig. 3 · Type 3710 Reversing Amplifier and Type 4708-54 Supply Pressure Regulator mounted on Type 3730 Positioner for a pneumatic piston actuator



Fig. 4 · Type 3710 Reversing Amplifier, Type 3730 Positioner and Type 3275 Piston Actuator

### Principle of operation

The reversing amplifier allows double-acting pneumatic actuators to be operated using single-acting pneumatic/electropneumatic positioners or limit switches.

The positioner or limit switch creates an output signal pressure  $Y_1$ , to which the air pressure  $Y_2$  is added. The reversing amplifier uses the supply pressure  $Z$  as auxiliary power.

The following rule applies:

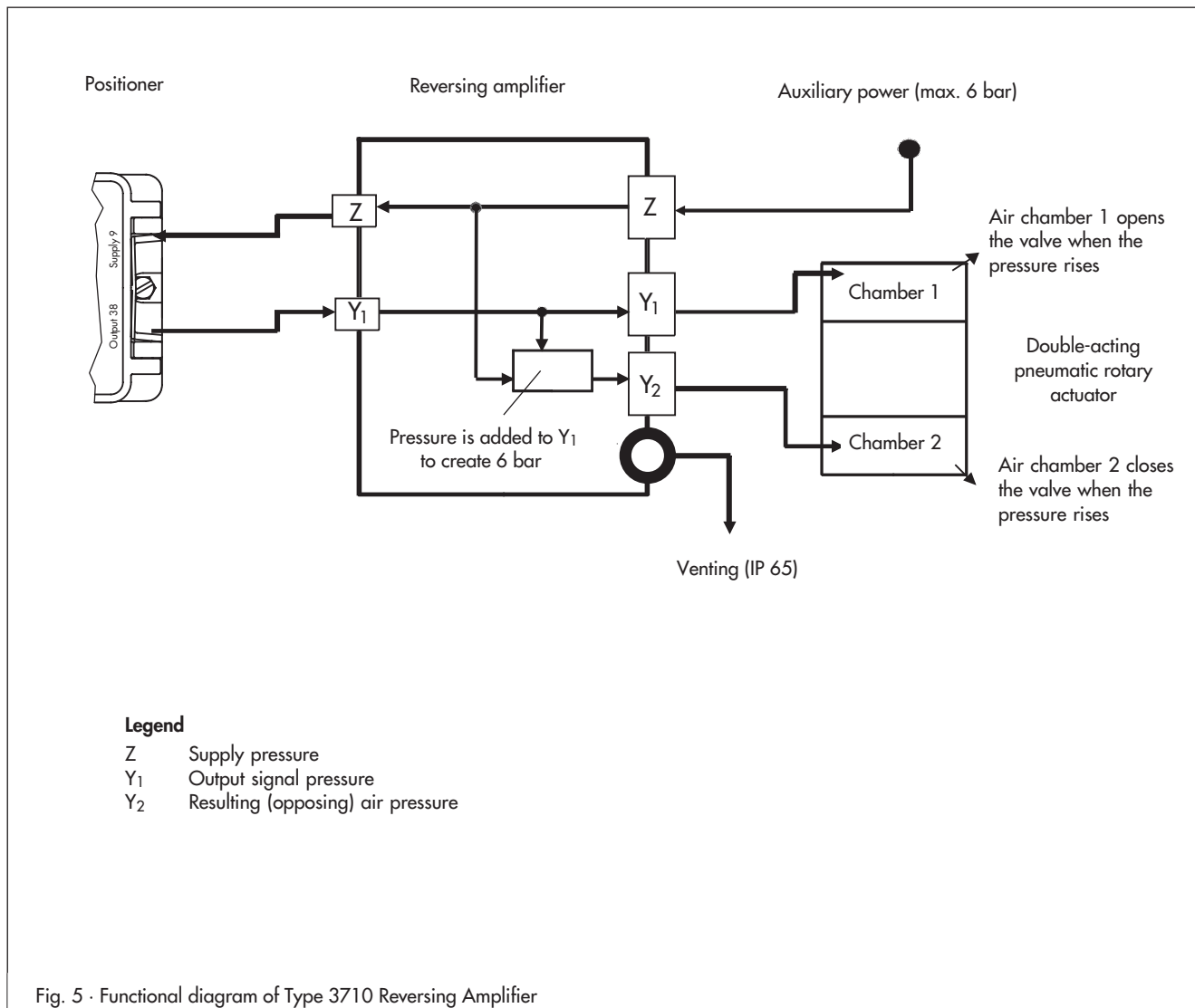
$$Y_1 + Y_2 = Z$$

### Example

$Y_1$ of the positioner	1 bar
Supply pressure $Z$	6 bar
Resulting $Y_2$	5 bar

**Note:** A special connection plate (see Accessories) must be used for older versions of Types 3766, 3767 and 3780 Positioners and Type 3768 Limit Switch (model versions lower than 37xx-x...x.05).

**Note:** Before attaching the pressure gauge, the grub screws must be removed from the reversing amplifier and the seals included in the scope of delivery inserted in place of these screws.



**Table 1 · Technical data**

Type 3710 Reversing Amplifier		
Permissible supply pressure	6 bar	
K <sub>V</sub> coefficient	Supply	0.11
	Vent	0.12
Leakage	Z to Y <sub>2</sub>	≤ 20 l/h when Y <sub>2</sub> = 0 bar and Z = 6 bar
	Y <sub>2</sub> to Vent	≤ 40 l/h when Y <sub>1</sub> = 0 bar and Y <sub>2</sub> = 6 bar
Connections	¼-18 NPT · ISO 228/1-G ¼	
Degree of protection	IP 65	
Permissible ambient temperature	-25 ... 80 °C · -13 ... 176 °F	
Low-temperature version	-50 ... 80 °C · -58 ... 176 °F	
Weight	0.5 kg · 1.2 kg for stainless steel version	
<b>Option</b>		
<b>Pressure gauge Ø 40 mm</b>		
Range of reading	0 to 6 bar · 0 to 90 psi	
Connection	G ⅛	

**Table 2 · Materials**

Type 3710 Reversing Amplifier	
Housing and cover	Aluminum, powder paint coated · Special version in stainless steel 1.4404
Diaphragm plate	Aluminum, yellow chromated
Seat and plug	Brass
Diaphragms	Silicone rubber FVMQ · PTFE for low-temperature version
<b>Pressure gauge, optional</b>	
Housing	Stainless steel, device free of copper
Measuring unit and connection	Stainless steel, free of copper · Nickel-plated brass connection

**Table 3 · Article code**

Reversing amplifier	Type 3710-	1	x	x	1	0	x	x	0
Housing material									
Aluminum			0						
Stainless steel			1					3	
Connecting thread									
ISO 228/1-G ¼				1					
¼-18 NPT				2					
Ambient temperature range									
-25 ... 80 °C						0			
-50 ... 80 °C						1	3		
Degree of protection									
IP 65, filter check valve made of polyamide								2	
IP 65, filter check valve made of stainless steel 1.4305								3	

